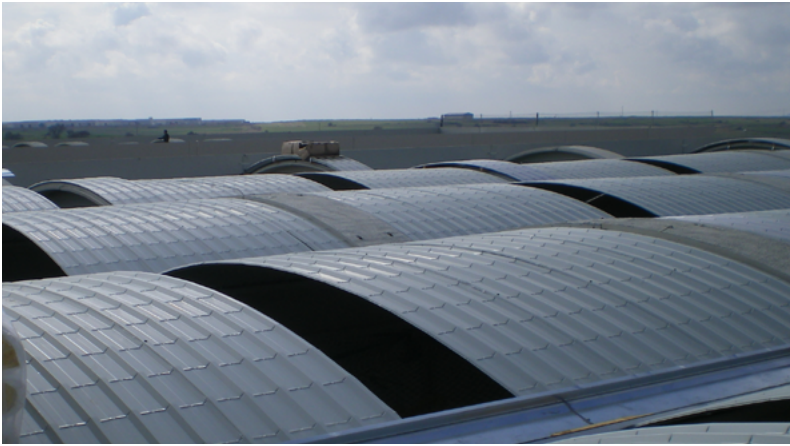


TZ-30

ROOF PROFILED STEEL SHEETING



- High quality, cold-formed trapezoidal profiled steel sheeting, made of certified structural steel.
- Metal roof cladding for industrial, commercial and sports facilities buildings.
- CE marked product according to EN 14782 and EN 1090 standards.
- Useful width with overlap of 1.10 m and manufacturing lengths up to 14.9m.
- Spans up to 3.0m and loads up to 880 daN/m² in single span.



TECZONE

TZ-30 Roof profiled steel sheeting

DESCRIPTION AND APPLICATIONS

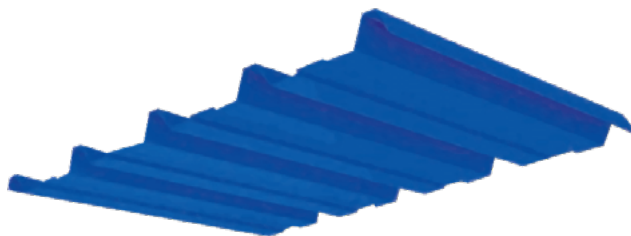
High-quality cold-formed trapezoidal steel profiled sheeting.

Manufacturing allowance for curved solutions.

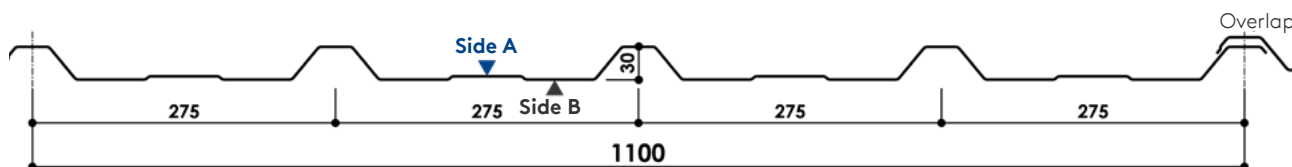
Suitable for acoustic control systems, with several possibilities of perforation patterns.

Metallic roof enclosures for industrial, commercial and sports facilities buildings.

Depending on the configuration, spans between supports up to 3.0 m. and loads up to 880 daN/m² can be attained in single span.



PRODUCT DATA



| | | |
|------------------------------|----------|--|
| Useful width | | 1,100 mm |
| Maximum manufacturing length | | 14.9 m (>13.5 m requires special transport) |
| Steel grade | | Standard S220GD (other steel grades available on demand) |
| Thicknesses | | 0.5 / 0.6 / 0.7 / 0.8 / 1.0 mm |
| Coatings | Standard | Galvanised Z275 Galvanised & 25 microns lacquered in silicone polyester |
| | Special | HD, HDS, HDX, PVDF, PET |

Steel sheet Certifications

Steel sheet to EN 10346 (galvanised) and to EN 10169 (organic coatings).

TZ-30 Profiled sheet Certifications

CE marking according to EN 14782:2006 and EN 1090 -1:2009+A1:2011 standards.



REACTION TO FIRE

The profile has the reaction to fire classification A1 according to EN 13501-1:2018 (Euroclasses)

ENVIRONMENTAL PRODUCT DECLARATION

The TZ-30 profile has an environmental product declaration in accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021.









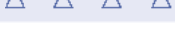




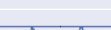



Roof profiled steel sheeting **TZ-30**

PROFILED SHEET TECHNICAL DATA

| THICKNESS | SELF WEIGHT | | SECOND MOMENT OF AREA | RESISTANT MODULUS | BENDING MOMENT |
|-----------|-------------|----------------------|------------------------|---------------------------|----------------|
| (mm) | (kg/ml) | (kg/m ²) | I (cm ⁴ /m) | Wmin (cm ³ /m) | Mf (kgf·m) |
| 0.5 | 4.90 | 4.46 | 6.145 | 2.781 | 44.50 |
| 0.6 | 5.88 | 5.35 | 7.531 | 3.418 | 54.69 |
| 0.7 | 6.86 | 6.24 | 8.784 | 3.977 | 90.28 |
| 0.8 | 7.85 | 7.13 | 10.036 | 4.532 | 102.88 |
| 1.0 | 9.81 | 8.92 | 12.535 | 5.633 | 127.87 |

MAXIMUM ALLOWABLE PRESSURE LOADS (daN/m²)

| th (mm) | SUPPORTS | SPAN BETWEEN SUPPORTS (m) | | | | | | | | |
|---------|---|---------------------------|------|------|------|------|------|------|------|------|
| | | 1.00 | 1.25 | 1.50 | 1.75 | 2.00 | 2.25 | 2.50 | 2.75 | 3.00 |
| 0.5 |  | 393 | 200 | 114 | 71 | 49 | 34 | 25 | 18 | 13 |
| |  | 950 | 486 | 280 | 175 | 116 | 81 | 59 | 45 | 35 |
| |  | 747 | 381 | 219 | 137 | 91 | 63 | 47 | 35 | 27 |
| 0.6 |  | 510 | 260 | 149 | 92 | 61 | 43 | 30 | 22 | 16 |
| |  | 1234 | 632 | 364 | 228 | 151 | 105 | 76 | 57 | 43 |
| |  | 970 | 496 | 286 | 178 | 118 | 82 | 60 | 44 | 33 |
| 0.7 |  | 612 | 312 | 178 | 111 | 73 | 50 | 35 | 25 | 18 |
| |  | 1480 | 758 | 437 | 273 | 181 | 126 | 91 | 67 | 51 |
| |  | 1163 | 595 | 343 | 214 | 141 | 98 | 71 | 52 | 39 |
| 0.8 |  | 714 | 364 | 208 | 129 | 85 | 58 | 40 | 29 | 21 |
| |  | 1726 | 884 | 510 | 319 | 212 | 147 | 106 | 78 | 59 |
| |  | 1357 | 694 | 400 | 250 | 165 | 114 | 82 | 60 | 45 |
| 1.0 |  | 880 | 448 | 256 | 159 | 104 | 71 | 49 | 35 | 25 |
| |  | 2127 | 1090 | 629 | 393 | 261 | 181 | 130 | 96 | 72 |
| |  | 1672 | 856 | 493 | 308 | 203 | 140 | 101 | 74 | 55 |

NOTES:

1 daN/m² ≈ 1 kp/m²

- The values listed in the table are unfactored allowable loads, which should be compared with the sum of characteristic loads (without factoring) in each project.
- Tables calculated for a maximum deflection of $L/200$, where L is the span (distance between purlins).
- Tables valid for pre-design only. The designer must carry out the structural calculation according to the relevant standards in each country.
- For resistance verification according to EN 1993-1-3, or for other load cases, please contact our technical department. Kingspan | Teczone expressly declines any responsibility derived from the use of these tables.



TZ-30 Roof profiled steel sheeting

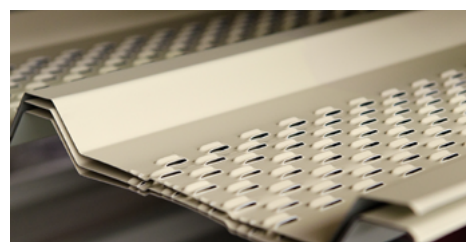
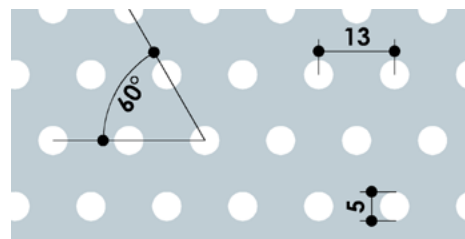
PERFORATIONS FOR ACOUSTIC CONTROL

Kingspan | Teczone can supply this profile with **uniform perforation**, for example type R5T13 pattern, with Ø 5mm holes, 13mm between centres, staggered at 60°. Perforated area of 14% of total surface.

Absorption coefficient $a_w = 0.85$ according to EN ISO 354:2004 for a in-situ sandwich system. Usual stock in 0.6mm White 1006. Request delivery term for other possibilities. Other types of uniform perforation are also available.

TZ Pattern, perforated-rippled with a 36% area embedded in the profile lower flange. Represents a reduction of 7% of allowable loads with respect to the unperforated profile.

Absorption coefficient $a_w = 0.50$ to EN ISO 354:2004 for in-situ sandwich system. Delivery time similar to that of the unperforated profile.



AVAILABLE COATINGS

Kingspan | Teczone has a wide range of high-performance, state-of-the-art coatings, selectable according to the type of installation environment, in order to guarantee the maximum durability of the TZ profiles:

| | OUTDOOR ENVIRONMENT | | | | | | | | INDOOR ENVIRONMENT | | | |
|-----------------|-------------------------------|-----------------------|--------|----------------------|----------------------|-------|----------------------------------|------|--------------------------------|--------------------|---|------------|
| | RURAL WITHOUT POLLUTION | URBAN / INDUSTRIAL | | MARINE | | | RESISTANCE | | NON-AGGRESSIVE ENVIRONMENTS | | AGGRESSIVE AND/OR VERY HUMID ENVIRON- MENTS | RESISTANCE |
| | | Moderate | Severe | Between 3 - 20 km | < 3km ⁽¹⁾ | Mixed | Outdoor Corrosion Category | UV | Low humidity | Medium humidity | | |
| Polyester 25 µm | ✓ | ✓ | ! | ! | ✗ | ✗ | ! | ! | ✓ | ✗ | Ai3 ⁽²⁾ | CPI2 |
| HDS 35 µm | ✓ | ✓ | ! | ✓ | ! | ! | RC4 | RUV4 | ✓ | ✓ | Ai3 | CPI4 |
| PVDF 35 µm | ✓ | ✓ | ! | ✓ | ! | ! | RC4 | RUV4 | ✓ | ✓ | Ai3 | CPI4 |
| HDX 55 µm | ✓ | ✓ | ✓ | ✓ | ✓ | ! | RC5 | RUV4 | ✓ | ✓ | Ai3 | CPI4 |
| PET 50 µm | ✗ | ✗ | ✗ | ✗ | ✗ | ✗ | NA | NA | ✓ | ✓ | Ai5 | CPI5 |

✓ Suitable coating

✗ Unsuitable coating

NA Not applicable

! Check with Teczone

(1) Please contact us for distances <300m.

(2) Check conditions.

Not all coatings are available for all sheet thicknesses and colors.
Consult Teczone if you need any coating not included in the table.

QUALITY AND SAFETY

Both steel and its metallic or organic coatings are free from SVHC ("Substances of Very High Concern"), in accordance with the requirements of European regulation REACH.

Our Quality Management (ISO 9001), Environmental Management (ISO 14001) and Occupational Health and Safety (ISO 45001) systems are certified by AENOR and IQNet.

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